A small percentage of intellaspot pan belts have been found over tightened. Belts do not fail immediately but can fail after hundreds of operations. To check the pan belt tension, remove the covers from the electronics housing covers of your unit.

If there is no gap on both sides of the pan motor mount screws, then the adjustment must be made.

To adjust the pan belt tension:

1. Loosen the four screws using a 5 mm hex tool.

2. If the motor moves when all four screws are loosened and there is now a gap on both sides of the screw tighten all four screws and the adjustment is complete.

3. Loosen the two front panel screws. Lower the front panel gain access to the pan motor.

4. Grasp the pan motor and pull it to the left. This will release tension and will set the motor in the proper position.
5. Ensure the gap on both sides of the screws and tighten the screws.

6. Replace the covers on the electronics housing.