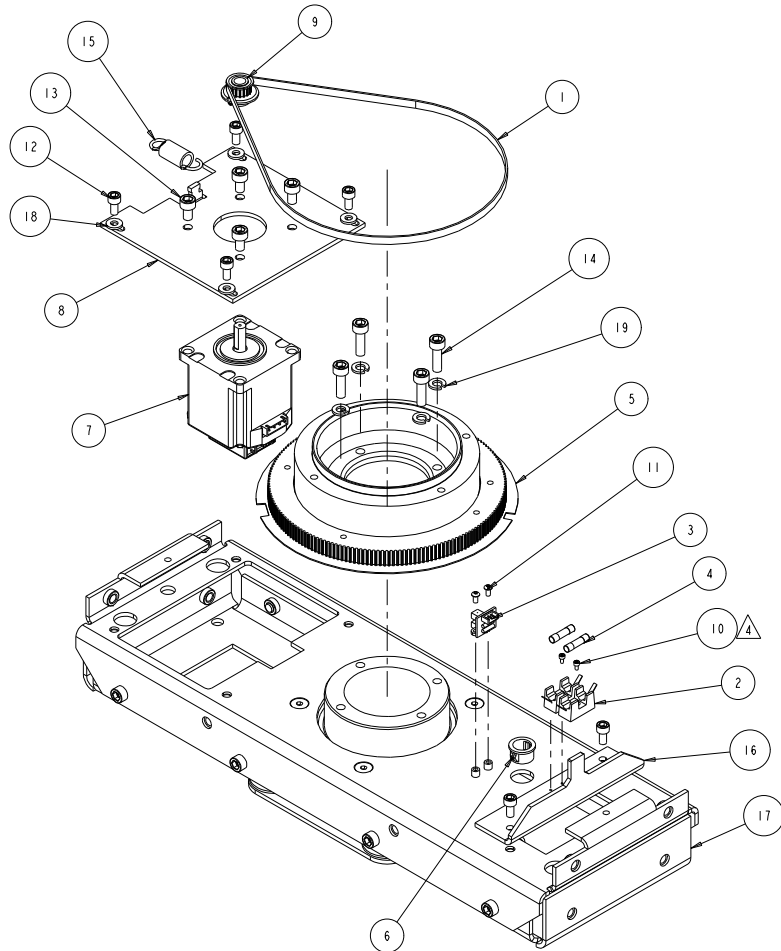


TWA081



REV.	DESCRIPTION	DATE	ENG	ECO #	APPR
1	CREATE DRAWING		KDB		
2	REPLACE DB335 PINION WITH TW335 PINION	29APR08	PP		MB
3	CORRUPT FILE CAUSED INTRALINK ISSUES;;REBUILD ASSY	02OCT08	LR		
4	FUSE HOLDER: SWAP FLAT HD FOR M2 SOCKET CAP	14OCT08	LR		

ITEM NO.	QTY.	FILENAME	PART NO.	REV	DESCRIPTION
19	4	WASHER_M6_SPLITLOCK_SS	91109206	1	WASHER, LOCK, SPLIT, M6, SS
18	4	WASHER10-204X440SS	90706012	.	WASHER, FLAT #10 SS
17	1	TWA094	80460012	C	SUPPORT, ASSY, PAN BEARING V4
16	1	TW536	99260515	-	STOP, PAN LOCK, SG
15	1	SPRING500_1250_LG	90701354	-	SPRING, EXTENSION, .500 X 1.25 LG
14	4	SCREWM6AC20SS	91100620	.	SCREW, M6 SOCKET CAP 20 SS
13	4	SCREWM6AC10SS	91100610	.	SCREW, M6 SOCKET CAP 10 SS W/PATCH
12	6	SCREWM5AC10SSP	91100510	.	SCREW, M5 SOCKET CAP 10 SS W/PATCH
11	2	SCREWM3AB06BZP	91010306	.	SCREW, M3 BUTTON SOCKET HD 06 BZ W/PATCH
10	2	SCREWM2AC04BZ	91050204	.	SCREW, M2 SOCKET CAP 04 BZ
9	1	TW335	99430126	-	PINION ASSY 17T 3MM HTD, LOW PROFILE
8	1	TW527	99260505	A	MOUNT, PAN MOTOR SG
7	1	TW502	INTERNAL	3	MOTOR, ENCODER ASSEMBLY SB/SG
6	1	BUSHING500SNAP	90410102	.	GROMMET, SNAP BUSHING .50 ID
5	1	DBA015	INTERNAL	NA	GEAR ASSY, PAN DL2
4	2	FUSE5X20_5A-SLOW	90403012	.	FUSE, 5 AMP SLOW
3	1	FS709	80040022EF	1.0	BOARD, ASSY X-SPOT FLAG SENSOR
2	2	FUSE_HOLDER5X20	90412018EF	.	BLOCK, FUSE SINGLE 5 X 20MM SINGLE
1	1	TW504	99360050	.	BELT, TIMING 3MM HTD, 200 GROOVE, 6MM

UNLESS OTHERWISE SPECIFIED:		RELEASE DATE:	CE:	2105 GRACY FARMS LANE AUSTIN, TEXAS 78758 (512) 836-2242 FAX (512) 832-4128 ***** http://www.highend.com	
DIMENSIONAL TOLERANCES:		ENG:	OA:		
0 PLACE DECIMAL = ±0.38		ME:	DRW:		
1 PLACE DECIMAL = ±0.25		MEG:			
2 PLACE DECIMALS = ±0.13		DESCRIPTION:		FINISH:	
ANGLES = ±0.5°		PAN BEARING COMPLETE SG		NONE	
FOR PAINTED PARTS REFER TO ENG. SPEC. MANUAL WI-0592		MATERIAL:		PART NO.	
ALL COMPONENTS, MATERIALS AND FINISHES TO BE R6HS COMPLIANT		CHARTED		DRAWING NO.	
MIN. DRAFT		INTERPRET DIMENSIONS PER ASME Y14.5M-1994		INTERNAL TWA081	
MIN. RADIUS		THIRD ANGLE PROJECTION		REV. 4	
FLATNESS		DIMENSIONS ARE IN MILLIMETERS		DO NOT SCALE	
THICKNESS		SCALE: 0.630		SHEET: 1 OF 1	
VOLUME					

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